



Portrait of Hodapp GmbH & Co. KG

Contact

Hodapp GmbH & Co. KG
 Steel doors
 CNC-metal-technology
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History

- 1946:** Foundation of the company by Eugen Hodapp, grandfather of today's management.
- 1958:** Beginning of the manufacturing of doors.
- 1966:** 7 employees (incl. the director of the company Eugen Hodapp and his son Werner)
- 1973:** Handover of the company management to the second generation, to master metalworker Werner Hodapp.
- 1976:** Contract with Theo Schröders: Admission of the fire door range »System Schröders«.
- 1992:** New manufacturing sector: CNC-sheet metal by the purchase of a coiling machine and a combined laser-punching machine with CAD / CAM technology.
- 1995:** Change of the name to »Hodapp GmbH & Co. KG« and handover of the company management to the third generation, to Peter Hodapp and Joachim Vogel.
- 1999:** Extension of factory premises to 31000 m² and construction of additional parking sites.
- 2001:** Construction of a new production hall of 2600 m² for the production of our gate systems. The number of employees amounts to just under 110 persons.
- 2002:** Purchase of a new laser/punching machine »Trumpf Laserpress 6000 L«, associated with a considerable increase in capacity compared with previous laser-punching machines.
- 2004:** Extension of the offices with additional 500 m² for engineering and a room for internal and external events. The number of workforce increased to 130 employees.
- 2006:** Foundation of a subsidiary in Madrid, Spain.
- 2007:** Extension of the switching and storage area of 6000 m².
- 2008:** Introduction of the ERP-system with document management, new forwarding hall with 1200 m², project start and introduction of the CAD-software »SolidWorks« with 16 workplaces.
- 2009:** Certification in accordance with DIN EN ISO 9001:2008
 Foundation of a new subsidiary in Saint Jean de Maurienne, France.

Effective area: 17300 m²
 Factory premises: 35400 m²
 Staff: 165 employees





Our products and services

Steel doors and gates

- Fire doors T30 and T90
- Smoke stop doors
- Sound insulating doors
- Burglar-resisting door
- Safety doors
- Bullet-resistant doors
- Truck driving against resistance
- Licences and certifications in individual cases
- Multi-purpose doors and gates
- Sliding doors
- Folding sliding doors
- Fire-resisting telescopic sliding gate
- Area sliding gates and access gates
- Lifiable and lowering gates
- Crane flaps
- Tunnel doors
- Prison cell doors
- Doors with Saflok locks
- Doors in the course of conveyor systems on rails
- Around-the-corner-sliding shutter door
- Special constructions of nearly every type and dimension



All doors and gates also available in high grade steel

Electrical engineering

- Automatic drives
- Oleopneumatic drives
- Own building of control and switch cabinet
- Hodapp control plate HPS2000
- PLC-Technology and Bus-Technology
- Frequency converter technology
- Open-loop control systems for hydraulic units
- Building control
- Access control
- Controls for doors (conveyor systems on rails)

Maintenance - Service - Repair

- Emergency services
- Inspections of the regulations for the prevention of industrial accidents
- Maintenance
- Fastening installations

CNC-sheet metal

- CAD construction
- CNC-sheet metal parts, cut, canted, stamped, laser cut, welded and painted
- Processing up to a plate thickness of 10 mm



Miscellaneous

Steel consumption per year:	2000 tonnes			
Commercial register:	HRA 220441 district court of Mannheim			
Chamber of handicrafts:	N° 0015372, Chamber of Crafts of Freiburg			
Professional association:	Branch metal region south, Mainz since 1946, N° 4261539 00			
Liability:	7,5 Mio. € for personal injury and property damage lump sum combined limit 50000 € for financial losses			
Turnover:	2004:	12,3 Mio. €	2007:	19,5 Mio. €
	2005:	12,8 Mio. €	2008:	19,2 Mio. €
	2006:	17,6 Mio. €	2009:	16,0 Mio. €
Av. number of employees:	2004:	130	2007:	160
	2005:	130	2008:	165
	2006:	160	2009:	165

We have 5 own assembly groups as well as an electric department with a technician and 5 electricians.

VAT-Identification-No.: DE 811 726 614





Machinery, car pool and other equipment

- Coiling machine 6000 mm x 1700 mm x 4 mm, also in high grade steel as in aluminium
- Laser and punching machine »Trumpf 6000 L« (3200 watt), max. dimension 6000 x 1650 x 8 mm
- 4 guillotine shearing machines from 3000 x 4 mm to 6000 x 10 mm
- 7 press brakes from 3000 mm (60 tons) to 6000 mm (400 tons)
- 3 special cutting machines from 3 mm to 10 mm (90°)
- various saws, welding plants, punch and drilling machines
- 2 painting cabins with drying plant
- 2 trailer trucks with vehicle loading crane, 5 7,5 tons pallet trucks with vehicle loading crane and trailers, 4 delivery vans with pallet, 8 service cars, various special trailers for heavy loads
- CAD-constructions in 2D and 3D



References

Industrial companies / service providers

- Allianz, Stuttgart
- BASF
- Burda publishing house, Berlin-Vogelsdorf
- Daimler AG, plants in Gaggenau, Germersheim, Sindelfingen, Rastatt and Wörth
- Debis, real estate company Berlin
- DOW Germany, plant Rheinmünster
- German Lufthansa, Frankfurt
- Hotel Bühler Höhe, Max-Grundig-Stiftung
- LUK plant, Bühl
- Mann-Mobilia, Karlsruhe
- Max-Planck-Gesellschaft, Munich
- MDR Leipzig
- Municipal plant depot, Karlsdorf-Neuthardt
- Novoferm Rixinger door plants
- Post office Heidelberg, central administration
- Michelin, tire plants, Bad Kreuznach
- Rheinhold & Mahla Fassadentechnik Mannheim, power plant, Schwarze Pumpe
- Schürmann-Bau, Bonn (Deutsche Welle)
- Siemens AG, Karlsruhe
- SIMEC Dresden
- Süddeutscher Verlag, publisher, Munich
- Telekom Berlin, OVS Zehlendorf
- VEAG power plant, Lippendorf
- VW Wolfsburg, branch pavillion
- Heat supply, Offenburg
- Hydroelectric power plant, Grenzach-Wyhlen

Building contractors

- Bilfinger-Berger
- Hochtief AG
- Lindner AG
- Walter Bau AG
- Ed. Züblin AG
- Erich Bernion GmbH
- Max Bögl
- Bouygues TP, France
- Eiffage TP, France



swing doors in all sizes

Public authorities

- Ministry of research and nutrition, Karlsruhe
- Building authorities Nürnberg, south barracks
- Permanent representation of a land BW, Berlin
- Austrian embassy, Berlin

Banks

- German Central Bank of Frankfurt
- German Central Bank of Chemnitz
- Federal State Central Banks of Aalen, Hanover, Koblenz, Mainz, Saarbrücken, Stuttgart and Trier

Theatres

- State Theatre of Karlsruhe, Mainz and Stuttgart
- Intimate Theatre of Munich
- Cuvillies Theatre of Munich
- Theatre of Freiburg



Hospitals

- University hospital of Tübingen
- Medical centre of Mannheim, Stuttgart and Erfurt
- University hospital of Mainz and Würzburg
- Hospital of Landstuhl
- Pediatric clinic Heidelberg
- Municipality Cottbus, administrative and rescue station

Airports

- Fraport Frankfurt
- Leipzig / Halle
- Stuttgart, new fire station
- Munich, fire station Freising



Fire station Freising

Exhibition halls and fairs

- Chemnitz
- Leipzig
- Nürnberg
- Freiburg
- Friedrichshafen
- Hamburg, new fair
- Karlsruhe, new fair
- Cologne
- Stuttgart, fair
- Munich



Fair Friedrichshafen

Tunnel projects

- Petuelring road tunnel, Munich
- Kirchenwald tunnel, Switzerland
- San Bernardino tunnel, Switzerland
- Rennsteig tunnel, Forest of Thüringen
- Amberg tunnel, Austria
- Lötschberg tunnel, Switzerland
- San Pedro tunnel, Spain
- Guadarrama tunnel, Spain
- Perthus tunnel, France/Spain
- City tunnel Malmö, Sweden
- M30 road tunnel of Madrid, Spain

Prisons

- Bruchsal
- Oldenburg
- Pforzheim
- Rosdorf
- Schwäbisch Hall
- Sehnde near Hanover
- Offenburg



Museums

- Jewish museum, Berlin
- Folkwang museum, Essen
- New museum, Nürnberg
- Museum of Arts, Leipzig

US Army Barracks

- Bamberg: Warner Barracks
- Baumholder: Smith Barracks, Maintenance shop for vehicles
- Darmstadt: Kelly Barracks
- Heidelberg: Patton Barracks
- Katterbach: Ansbach Barracks
- Kitzingen: Harvey Barracks and Larson Barracks
- Mannheim: Colemann Barracks
- Schweinfurt: Conn Barracks
- Schwetzingen: Tompkins Barracks
- More than 100 accommodation facilities in Germany



Swing doors for tunnels

