

C E R T I F I C A T E

The Research Center for Steel, Timber and Masonry
of the Karlsruher Institute of Technology (KIT)

attests the manufacturer,

Hodapp GmbH & Co. KG

Großweierer Straße 77
77855 Achern-Großweier

that they delivered proof of fulfilling
the quality requirements for welding according to

DIN EN ISO 3834-2
Fusion welding of metallic materials
Part 2: Comprehensive quality requirements

for the scope given in the attachment.

Certificate no.: 2120079-1

Validy period: 9 November 2021 until 8 November 2024

Karlsruhe, 9 November 2021

Head of the Certification body

Univ.-Prof. Dr.-Ing. T. G. **Ummer** **hofer**



Attachment to the
Certificate no. 2120079-1

Scope of proof

Field of application:	Steel structures according to EN 1993-1
Welding processes:	111 – Manual metal arc welding 135 – MAG welding with solid wire electrode 141 – TIG welding
Base materials:	Unalloyed steels S235 up to S355 according to DIN EN 10025-2 Stainless steels according to the general technical approval Z-30.3-6
Filler materials/auxiliary materials:	Rod electrodes according to DIN EN ISO 2560 Wire electrodes according to DIN EN ISO 14341 Wire electrodes and rods according to DIN EN ISO 636
Welding supervisor:	Martin Nock, SFI 73.2812
Deputy:	Not applicable
Remarks:	The responsible welding supervisor is supported in monitoring the welding work by: Wolfgang Schneider, EWS, 321/94 Daniel Lang, IWS, D-SL-76187-1170-100724-65909 Markus Lang, EWS, D-SL-76187-1171-050722-40863

